

## RIVKLE® Standard blind rivet nuts

Stainless steel | Countersunk head | Knurled | Cylindrical | Closed

Note: RIVKLE® produced in stainless steel for an optimal corrosion resistance | Thread according to ISO 6h (ISO 68-1)

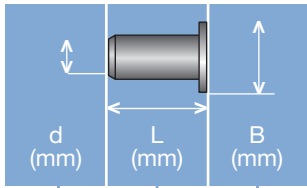
Technical information can be found on the last page.



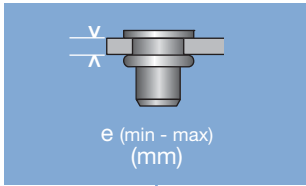
Diameter (d)	Drilling diameter d nominal size	B	E max.	L <sub>2</sub>	e		Length (l) nominal size	S	f nominal size
					min.	max.			
M 3	5	7	0.1	10.2	1.3	2.0	13.1	S = 2.9 - e	0.9
					2.0	3.0	14.2	S = 4.0 - e	
M 4	6	8	0.1	11.2	1.3	2.0	14.3	S = 3.1 - e	0.9
					2.0	3.0	15.3	S = 4.1 - e	
					3.0	4.0	16.4	S = 6.5 - e	
M 5	7	9	0.1	13.9	1.5	2.0	17.3	S = 3.4 - e	0.9
					2.0	3.0	18.3	S = 4.5 - e	
					3.0	4.0	19.4	S = 5.6 - e	
M 6	9	11	0.1	13.6	1.5	3.0	18.3	S = 4.7 - e	0.9
					3.0	4.0	19.3	S = 5.8 - e	
					4.0	5.0	20.4	S = 6.9 - e	
					5.0	6.0	21.5	S = 8.0 - e	
M 8	11	14	0.1	16.5	1.5	3.0	21.3	S = 4.8 - e	1.4
					3.0	4.0	22.3	S = 5.8 - e	
					4.0	5.0	23.4	S = 6.9 - e	
					5.0	6.0	24.5	S = 8.0 - e	
M 10	13	16	0.1	21.9	3.0	4.5	29.0	S = 7.1 - e	1.4
					4.5	6.0	30.6	S = 8.7 - e	
M 12	16	19	0.1	26.2	1.5	3.0	31.6	S = 5.4 - e	1.4
					3.0	4.5	33.2	S = 7.0 - e	
					4.5	6.0	34.8	S = 7.0 - e	

All technical data refer to the measure mm



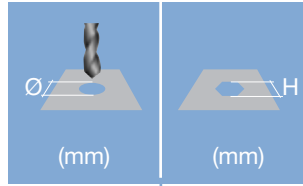


Head diameter  
Overall length  
Thread size



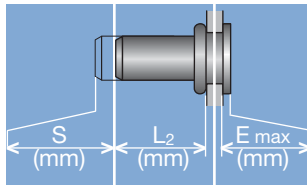
**Grip range**

Defines the range of total thickness of the customers part (even if it consists of more than one layer)



**Hole geometry**

If round → diameter  
If hexagonal → width across flats



**Head projection after setting**

Variable according to the application (setting load, material substrate, etc.)

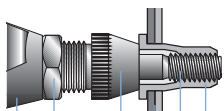
**Blind side projection after installation**

Defines the clearance needed on the blind side (cannot be used for quality control)

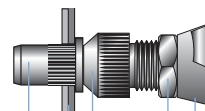
**Setting stroke**

Difference of total length before and after installation

**RIVKLE® Nut**



**RIVKLE® Stud**



- RIVKLE®
- Mandrel\*
- Customers part
- Anvil\*
- Counter nut
- Setting tool

\*in accordance to chosen RIVKLE®\*

All technical data refer to the measure mm

