

RIVKLE® Standard blind rivet nuts

Stainless steel | Thin head | Knurled | Cylindrical | Closed

Note: RIVKLE® produced in stainless steel for an optimal corrosion resistance | Thread according to ISO 6h (ISO 68-1)

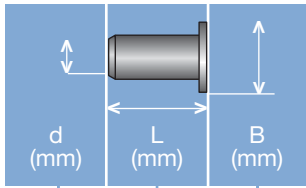
Technical information can be found on the last page.



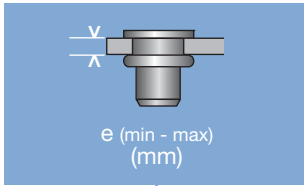
Diameter (d)	Drilling diameter d nominal size	B	E max.	L ₂	e		Length (l) nominal size	S
					min.	max.		
M 3	5	6.0	0.3	10.2	1.5	2.5	14.1	S = 3.5 - e
		6.0	0.3	10.2	0.7	1.5	13.0	S = 2.4 - e
		6.0	0.3	10.2	2.0	3.2	14.8	S = 4.6 - e
M 4	6	7.0	0.3	11.9	2.5	4.2	17.5	S = 4.7 - e
		7.0	0.5	12.0	0.7	3.0	15.7	S = 3.8 - e
		7.0	0.3	11.9	2.5	3.5	16.7	S = 4.0 - e
M 5	7	8.0	0.3	14.2	3.0	4.5	20.5	S = 5.4 - e
		8.0	0.3	14.2	0.8	2.0	17.8	S = 3.2 - e
		8.0	0.3	14.2	2.0	3.0	18.9	S = 4.3 - e
M 6	9	10.0	0.4	13.6	4.5	6.0	22.0	S = 7.9 - e
		10.0	0.4	13.6	3.0	4.5	20.4	S = 6.3 - e
		10.0	0.4	13.6	1.5	3.0	18.8	S = 4.7 - e
		10.0	0.4	13.7	0.8	1.5	17.3	S = 3.1 - e
M 8	11	12.0	0.4	16.7	4.5	6.0	25.1	S = 7.9 - e
		12.0	0.4	16.7	3.0	4.5	23.5	S = 6.3 - e
		12.0	0.4	16.7	0.8	1.5	20.3	S = 3.1 - e
		12.0	0.4	16.7	1.5	3.0	21.9	S = 4.7 - e
M 10	13	14.0	0.4	21.9	0.8	1.5	26.3	S = 3.9 - e
		14.0	0.4	21.9	3.0	4.5	29.5	S = 7.1 - e
		14.0	0.4	21.9	4.5	6.0	31.1	S = 8.7 - e
		14.0	0.4	21.9	1.5	3.0	27.9	S = 5.5 - e
M 12	16	17.0	0.4	26.2	0.8	1.5	30.5	S = 3.8 - e
		17.5	0.4	26.2	3.0	4.5	33.7	S = 7.0 - e
		17.5	0.4	26.2	1.5	3.0	32.1	S = 3.8 - e
		17.5	0.4	26.2	4.5	6.0	35.3	S = 8.6 - e

All technical data refer to the measure mm

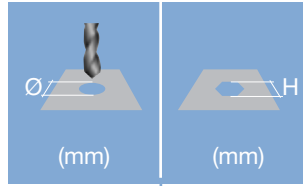




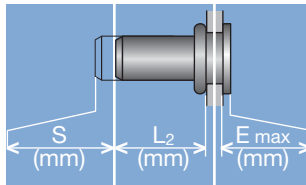
Head diameter
Overall length
Thread size



Grip range
Defines the range of total thickness of the customers part (even if it consists of more than one layer)



Hole geometry
If round → diameter
If hexagonal → width across flats

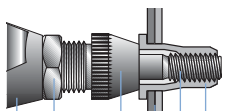


Head projection after setting
Variable according to the application (setting load, material substrate, etc.)

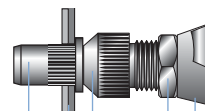
Blind side projection after installation
Defines the clearance needed on the blind side (cannot be used for quality control)

Setting stroke
Difference of total length before and after installation

RIVKLE® Nut



RIVKLE® Stud



- RIVKLE®
- Mandrel*
- Customers part
- Anvil*
- Counter nut
- Setting tool

in accordance to chosen RIVKLE®

All technical data refer to the measure mm

