

## RIVKLE® Standard blind rivet nuts

Stainless steel | Flat head | Knurled | Cylindrical | Open

Note: RIVKLE® produced in stainless steel for an optimal corrosion resistance | Thread according to ISO 6h (ISO 68-1)

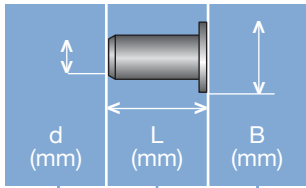
Technical information can be found on the last page.



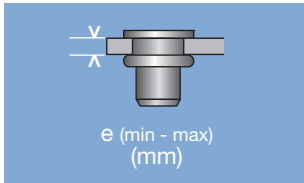
Diameter (d)	Drilling diameter d nominal size	B	E nominal size	L <sub>2</sub>	e		Length (l) nominal size	S
					min.	max.		
M 3	5	7	1	5.9	2.0	3.2	11.0	S = 4.4 - e
		7		5.9	0.7	1.5	9.3	S = 2.4 - e
		7		5.9	1.5	2.5	10.4	S = 3.5 - e
M 4	6	8	1	6.0	2.5	4.2	12.4	S = 4.7 - e
		8		6.5	0.7	3.0	11.9	S = 4.0 - e
M 5	7	9	1	7.8	2.5	4.5	14.9	S = 5.4 - e
		9		7.2	0.7	3.3	12.7	S = 5.3 - e
M 6	9	11	1.5	8.6	3.0	4.5	16.4	S = 6.3 - e
		11		8.6	4.5	6.0	18.2	S = 7.9 - e
		12		8.6	0.7	3.3	15.2	S = 5.7 - e
M 8	11	14	1.5	9.5	0.7	3.3	16.9	S = 6.5 - e
		14		10.6	4.5	6.0	20.0	S = 7.9 - e
		14		9.5	3.0	5.5	19.0	S = 8.5 - e
M 10	13	16	2	13.9	3.0	4.5	23.0	S = 7.1 - e
		16		13.9	4.5	6.0	24.6	S = 8.7 - e
		16		13.9	1.5	3.0	21.4	S = 5.5 - e
		16		13.9	0.8	1.5	19.8	S = 3.9 - e
M 12	16	20	2	17.2	0.8	1.5	23.0	S = 3.8 - e
		20		17.2	4.5	6.0	27.8	S = 8.6 - e
		20		17.2	3.0	4.5	26.2	S = 7.0 - e
		20		17.2	1.5	3.0	24.6	S = 5.4 - e

All technical data refer to the measure mm

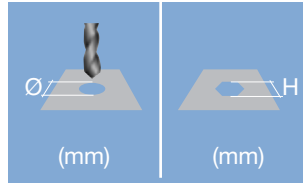




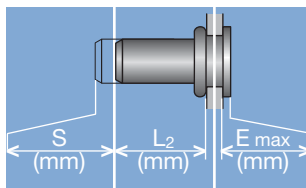
**Head diameter**  
**Overall length**  
**Thread size**



**Grip range**  
 Defines the range of total thickness of the customers part (even if it consists of more than one layer)



**Hole geometry**  
 If round → diameter  
 If hexagonal → width across flats

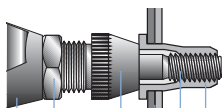


**Head projection after setting**  
 Variable according to the application (setting load, material substrate, etc.)

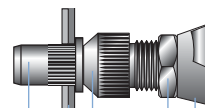
**Blind side projection after installation**  
 Defines the clearance needed on the blind side (cannot be used for quality control)

**Setting stroke**  
 Difference of total length before and after installation

**RIVKLE® Nut**



**RIVKLE® Stud**



- RIVKLE®
- Mandrel\*
- Customers part
- Anvil\*
- Counter nut
- Setting tool

\*in accordance to chosen RIVKLE®\*

All technical data refer to the measure mm

