

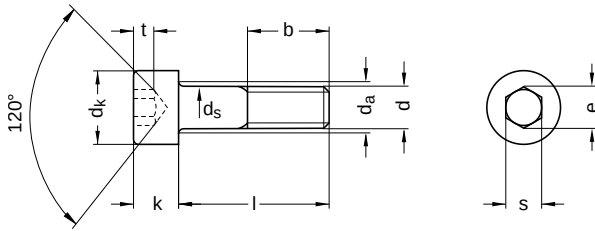
**DIN 912** similar to ISO 4762

## Cylinder screws

Hexagon socket

Steel 10.9 | bright | Cr(VI)-free | Metric thread

Further information: DIN-standard has been withdrawn | changed nominal lengths | the fine thread has been transferred to ISO 12474



Diameter (d)	b nominal size	d <sub>a</sub> max.	d <sub>k</sub>		d <sub>s</sub>		k		e min.	s			Pitch (P)	t min.	Tool size
			min.	max.	min.	max.	min.	max.		nominal size	min.	max.			
M3	18	3.6	5.32	5.5	2.86	3	2.86	3	2.87	2.5	2.52	2.58	0.50	1.3	SW 2,5
M4	20	4.7	6.78	7.0	3.82	4	3.82	4	3.44	3.0	3.02	3.08	0.70	2.0	SW 3
M5	22	5.7	8.28	8.5	4.82	5	4.82	5	4.58	4.0	4.02	4.10	0.80	2.5	SW 4
M6	24	6.8	9.78	10.0	5.82	6	5.70	6	5.72	5.0	5.02	5.14	1.00	3.0	SW 5
M8	28	9.2	12.73	13.0	7.78	8	7.64	8	6.86	6.0	6.02	6.14	1.25	4.0	SW 6
M10	32	11.2	15.73	16.0	9.78	10	9.64	10	9.15	8.0	8.02	8.18	1.50	5.0	SW 8
M12	36	13.7	17.73	18.0	11.73	12	11.57	12	11.43	10.0	10.02	10.18	1.75	6.0	SW 10
M14	40	15.7	20.67	21.0	13.73	14	13.57	14	13.72	12.0	12.03	12.21	2.00	7.0	SW 12
M16	44	17.7	23.67	24.0	15.73	16	15.57	16	16.00	14.0	14.03	14.21	2.00	8.0	SW 14
M18	48	20.2	26.67	27.0	17.73	18	17.57	18	16.00	14.0	14.03	14.21	2.50	9.0	SW 14
M20	52	22.4	29.67	30.0	19.67	20	19.48	20	19.44	17.0	17.05	17.23	2.50	10.0	SW 17
M22	56	24.4	32.61	33.0	21.67	22	21.48	22	19.44	17.0	17.05	17.23	2.50	11.0	SW 17
M24	60	26.4	35.61	36.0	23.67	24	23.48	24	21.73	19.0	19.06	19.28	3.00	12.0	SW 19
M27	66	30.4	39.61	40.0	26.67	27	26.48	27	21.73	19.0	19.06	19.28	3.00	13.5	SW 19
M30	72	33.4	44.61	45.0	29.67	30	29.48	30	25.15	22.0	22.06	22.28	3.50	15.5	SW 22
M36	84	39.4	53.54	54.0	35.61	36	35.38	36	30.85	27.0	27.06	27.28	4.00	19.0	SW 27
M42	96	45.5	62.54	63.0	41.61	42	41.38	42	36.57	32.0	32.08	32.33	4.50	24.0	SW 32

All technical data refer to the measure mm



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nominal size	Length (l)	
	min.	max.
6	5.76	6.24
8	7.71	8.29
10	9.71	10.29
12	11.65	12.35
14	13.65	14.35
16	15.65	16.35
18	17.65	18.35
20	19.58	20.42
22	21.59	22.42
25	24.58	25.42
30	29.58	30.42
35	34.50	35.50
40	39.50	40.50
45	44.50	45.50
50	49.50	50.50
55	54.40	55.60
60	59.40	60.60
65	64.40	65.60
70	69.40	70.60
75	74.40	75.60

nominal size	Length (l)	
	min.	max.
80	79.40	80.60
85	84.30	85.70
90	89.30	90.70
100	99.30	100.70
105	104.30	105.70
110	109.30	110.70
115	114.30	115.70
120	119.30	120.70
125	124.20	125.80
130	129.20	130.80
135	134.20	135.80
140	139.20	140.80
145	144.20	145.80
150	149.20	150.80
160	159.20	160.80
170	169.20	170.80
180	179.20	180.80
190	189.10	190.90
200	199.10	200.90
210	209.10	210.90

nominal size	Length (l)	
	min.	max.
220	219.10	220.90
230	229.10	230.90
240	239.10	240.90
250	249.10	250.90
260	258.95	261.05
270	268.95	271.05
280	278.95	281.05
290	288.95	291.05
300	298.95	301.05
310	308.95	311.05
320	318.85	321.15
340	338.85	341.15
350	348.85	351.15
360	358.85	361.15
380	378.85	381.15

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Diameter (d)	Length (l)																											
	6	8	10	12	14	16	18	20	22	25	30	35	40	45	50	55	60	65	70	75	80	85	90	100	105	110	115	
M3	●	●	●	●	●	●		●		●	●																	
M4	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●			●										
M5	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
M6		●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
M8			●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
M10			●	●		●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
M12						●		●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
M14								●		●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
M16								●		●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
M18										●	●	●	●	●	●	●	●		●		●	●	●	●	●	●	●	●
M20										●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
M22												●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
M24												●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
M27															●		●	●	●		●		●	●	●	●	●	●
M30															●	●	●	●	●	●	●	●	●	●	●	●	●	●
M36																									●		●	●
M42																												●

Diameter (d)	Length (l)																												
	120	125	130	135	140	145	150	160	170	180	190	200	210	220	230	240	250	260	270	280	290	300	310	320	340	350	360	380	
M3																													
M4																													
M5	●		●	●	●		●	●	●	●	●	●																	
M6	●	●	●	●	●		●	●	●																				
M8	●		●		●		●	●	●	●	●																		
M10	●	●	●	●	●		●	●	●	●	●	●	●	●															
M12	●	●	●	●	●		●	●	●	●	●	●	●	●	●	●	●				●			●					
M14	●	●	●		●		●	●	●	●	●	●																	
M16	●		●		●	●	●	●	●	●	●	●	●	●	●	●								●					
M18	●																												
M20	●		●		●		●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
M22	●						●																						
M24	●		●		●		●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
M27	●		●		●		●	●	●	●	●	●																	
M30	●		●		●		●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
M36	●		●		●		●	●	●	●	●	●		●		●	●	●	●	●	●	●	●	●	●	●	●	●	●
M42																													

• Combinations available in the eShop | Other sizes on request

All technical data refer to the measure mm

