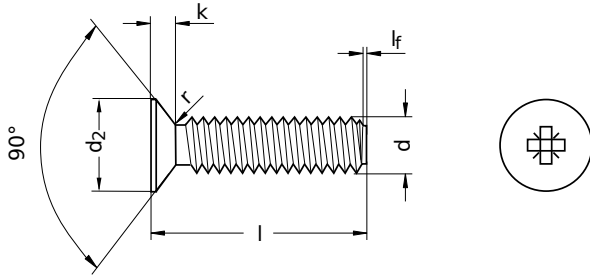


**DIN 7500 M**

**Thread rolling screws**

Form M: countersunk head according to DIN 965 | cross-slot pozidriv

Steel | zinc-plated | Cr(VI)-free | Self-tapping thread



lf = Furchbereich

Diameter (d)	d <sub>2</sub>			k max.	r max.	Pitch (P)	Tool size
	nominal size	min.	max.				
M2.5	4.7	4.40	4.7	1.50	0.6	0.45	Z1
M3	5.5	5.20	5.5	1.65	0.8	0.50	Z1
M3.5	7.3	6.94	7.3	2.35	0.9	0.60	Z2
M4	8.4	8.04	8.4	2.70	1.0	0.70	Z2
M5	9.3	8.94	9.3	2.70	1.3	0.80	Z2
M6	11.3	10.87	11.3	3.30	1.5	1.00	Z3

nominal size	Length (l)	
	min.	max.
5	4.75	5.25
6	5.75	6.25
8	7.70	8.30
10	9.70	10.30
12	11.65	12.35
16	15.65	16.35

nominal size	Length (l)	
	min.	max.
20	19.60	20.40
25	24.60	25.40
30	29.60	30.40
35	34.50	35.50
40	39.50	40.50

Diameter (d)	Length (l)										
	5	6	8	10	12	16	20	25	30	35	40
M2.5	●	●	●								
M3		●	●	●	●	●	●				
M3.5				●	●	●					
M4			●	●	●	●	●	●	●		
M5				●	●	●	●	●	●	●	●
M6					●	●	●	●	●		●

• Combinations available in the eShop | Other sizes on request

All technical data refer to the measure mm

